



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5159-041
Job Sheet 179575



Part No: D5159-041

Job Qty: 2 ea

Part Name: Seat Back Brace Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/6/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.10.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	7/6/18	7/6/18	0.00	0.00	Start Up Small Fab-4		SB
110	Small Fab	2 pcs	7/6/18	7/6/18	0.48	1.43	Small Fab-8		DAS
120	QC	2 pcs	7/6/18	7/6/18	0.00	0.00	QC5		38
130	Packaging	2 pcs	7/6/18	7/6/18	0.00	0.00	Packaging3-2		9-89
140	QC21-SA	2 Ea	7/6/18	7/6/18	0.00	0.00	QC21		DAS

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53
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5159-1	Rib	2 Ea (1 ea)	90-Start up Operation	5091221
D5160-1 CA132	Seat Brace Bracket	2 Ea (1 ea)	90-Start up Operation	5024226
D5160-5	Shim	2 Ea (1 ea)	90-Start up Operation	5088665
MS20426AD3-4	Rivet	4 Ea (2 ea)	90-Start up Operation	F M 134 294
MS20600M4W3	Rivet	4 Ea (2 ea)	90-Start up Operation	F M 137459
MS20601M4W4	Rivet	6 Ea (3 ea)	90-Start up Operation	5090630
MS21059L4	Nutplate	2 Ea (1 ea)	90-Start up Operation	5043786



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Container No: S091607



Part: D5159-041

Job No: 179575

Serial No/Batch: S091607

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/13/18

tions

Required	Inventory	Allocated
2	1	0
2	4	0
2	13	0
4	3,224	0
4	74	0
6	34	0
2	84	0

ations

not be found.